



Drum Fitting Part A

Drum Fitting O'ring

Drum Fitting Part B

Pipe –  
(Nominal Bore 1 inch (DN 25mm),  
Outside Diameter 33.4mm)

*Suitable for 200 Litre Drums.  
I.e. 44 Gallon/55 US Gallon Drums.*



## Assembly Instructions

- 1). Cut pipe to size (with hacksaw) at approximately 875mm overall length (for standard Drums) with a slight angle at the bottom end.
- 2). Screw Fitting Part B into the drum all the way in.
- 3). Place O'ring into Fitting Part B.
- 4). Place pipe vertically into the drum through Fitting Part B. The pipe should not fall past the O'ring.
- 5). Tighten Fitting Part A into Fitting Part B all the way together.
- 6). The Drum Fitting is now ready for the 1/2" Pumps 2000 diaphragm pump to be attached. Just make sure to position the section Tee of the pump facing down and screw the pump onto the fitting (Don't over Tighten it).



Available in Yellow/Nylon, FRASplas (Red- Fire Retardant An2- Sta2c Plas2c), Blue/PP and Ebony/Noryl. O'ring currently in Buna-N/Nitrile rubber or optional Viton.

Pipe (standard 1 inch with Outer Diameter of 33.4mm) in PVC or Stainless Steel 316.